

Date: Thursday, 12/22/2005 10:10:25 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING		
Job Number	: 25340		Part Number	: D312123		
Estimate Number	: 10089		Drawing Number	: D3121 REV C2		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 12/22/2005 S.O. No. : N/A		Drawing Revision	: C2		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 12/29/2005 Qty: 50 Um: Each		
Previous Run	: 24858					
Written By	: See Comment below					
Checked & Approved By	: See Comment below					
Comment	: Est. A: 04.02.19 New Issue KJ/DS					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>325</u> Bearing as per Dwg D3121 Possible Supplier: SKF P/N: 61900-2Z or KML P/N: 6900-ZZ Material release note is required		
2.0	D312123	Bearing
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Bearing		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D3121 and attached certification Dwg Rev <u>C</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>401</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/01/03
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BEARING

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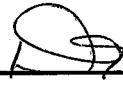


Seq. #:	Machine Or Operation:	Description :
6.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Inspection Level 21

545 06/01/03 50

 06/01/03 

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



GBS
GENERAL BEARING SERVICE INC.

GST # R101979094

SELL TO: DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY, ON.

K6A-1K7

SALE MADE BY: DR
SHIP VIA:

CUSTOMER ORDER #: P000000325

PST LICENCE: 6122-5207

PRODUCT	DESCRIPTION	SOLD	SHIP	PRICE	EXTENSION
6900-2Z	1 BALL BEARING	1	50	4.97	248.50

05/12/02
DV

PACKING SLIP NO: 93102-0

RECEIVED BY: *Dale Leach*

1102102